## <u>Technical Specification of Concrete Bricks</u>

Product : Asian Brick (230x110x55)mm Asian Brick (230x110x70)mm

S.No.	Description	Asian Concreto		<b>Standard References</b>
	Description			IS 12894, IS2185, IS 1077
1	Dimension of Specimen			
	Length mm	230	230	230
	Width mm	110	110	110
	Thickness mm	55	70	As per Actual
2	Dimension Tolerance			
	Length mm	± 1mm	± 1mm	± 3mm
	Width mm	± 1mm	± 1mm	± 1.5mm
	Thickness mm	± 2mm	± 2mm	± 3mm
3	Surface Area of Brick	253	253	As per Actual
	cm <sup>2</sup>			
4	Volume of Specimen	1391.5	1771	As per Actual
	cm <sup>3</sup>			
5	Minimum Compressive Strength N/mm <sup>2</sup>	≥ 10	≥ 10	10 N/mm²
	28 Days			
6	Water Absorption	< 10%	< 10%	Maximum 20%
	(%)			
7	Dry Density	1800	1800	1800 kg/m³
	kg/m³			
8	Lable and Marking			
	Concrete brick package shall be marked with the following information suitably:			
	a) Identification of the manufacturer,			
	b) Grade of bricks, and			
	c) Date of manufacture.			
	Note: The product should be adequately packed to identify above and also ensure products from manufacturer facility to the buyer facility during loading transport, unloading do not suffer any physidamage including chipping, cracking, deform or any other damage from actual product specification			



